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(54) **BICYCLE DRIVE UNIT**

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USPC 180/220, 205.4, 206.4, 206.6; 280/260
See application file for complete search history.

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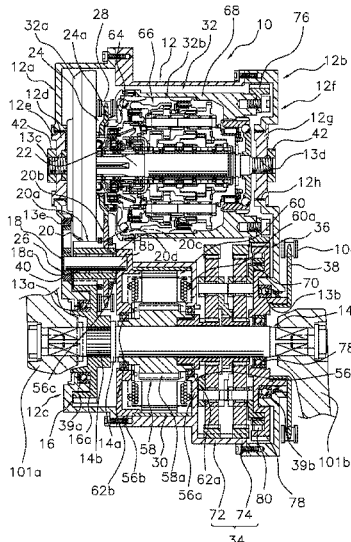
Primary Examiner — Anne Marie Boehler

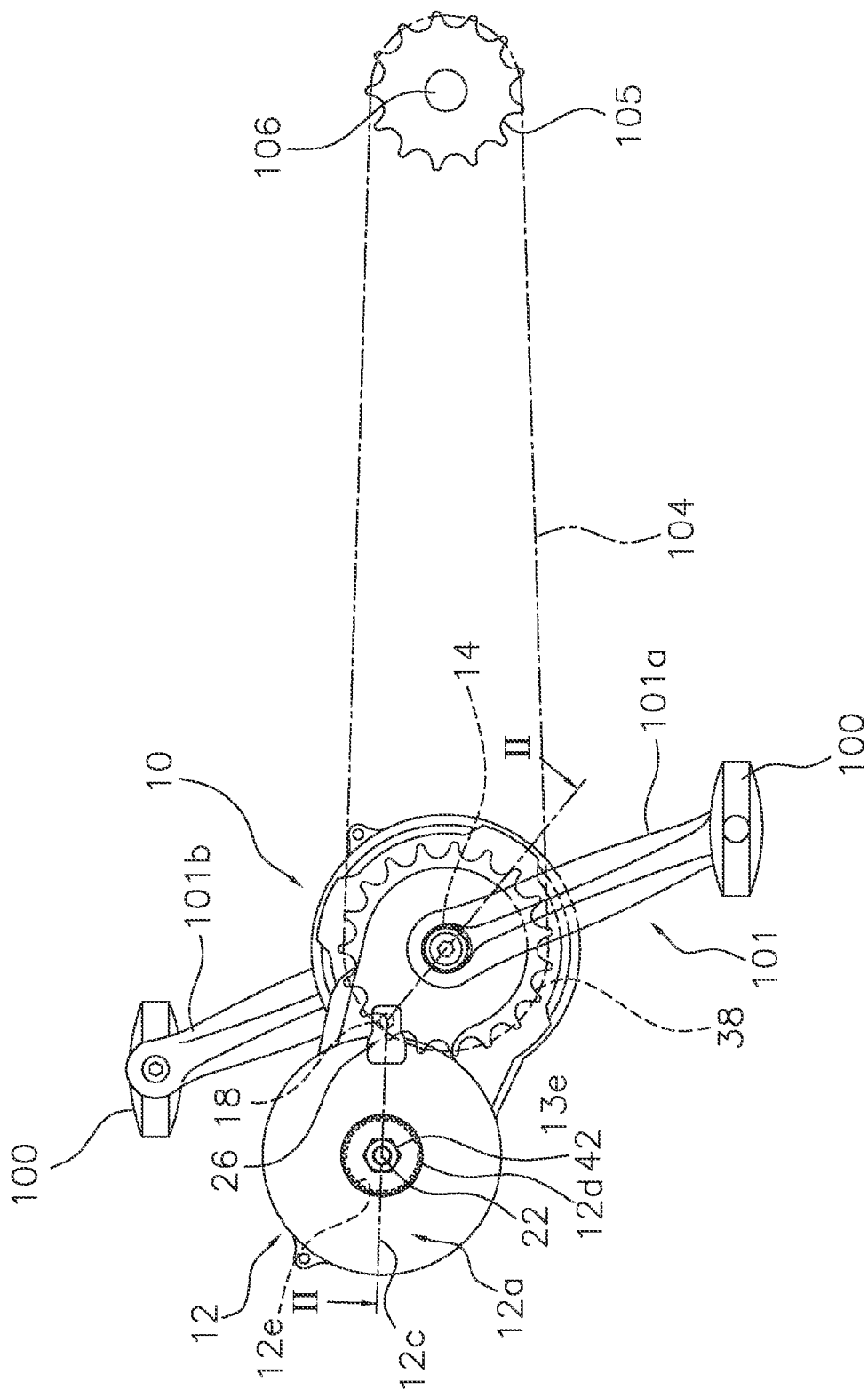
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(57) **ABSTRACT**

A drive unit has three axles, three rotation transmitting members and an acting force detecting unit. The first axle is configured to be rotated by a crank arm. The first rotation transmitting member is arranged on the first axle to transmit rotation of the first axle by the crank arm. The second axle is spaced from the first axle. The second rotation transmitting member is arranged on the second axle, and is operatively engaged with the first rotation transmitting member to transmit rotation of the first rotation transmitting member. The third axle is spaced from the first axle and the second axle. The third rotation transmitting member is arranged on the third axle, and operatively engaged with the second rotation transmitting member to transmit rotation of the second rotation transmitting member. The acting force detecting unit is arranged to detect a force acting on the second axle.

22 Claims, 8 Drawing Sheets





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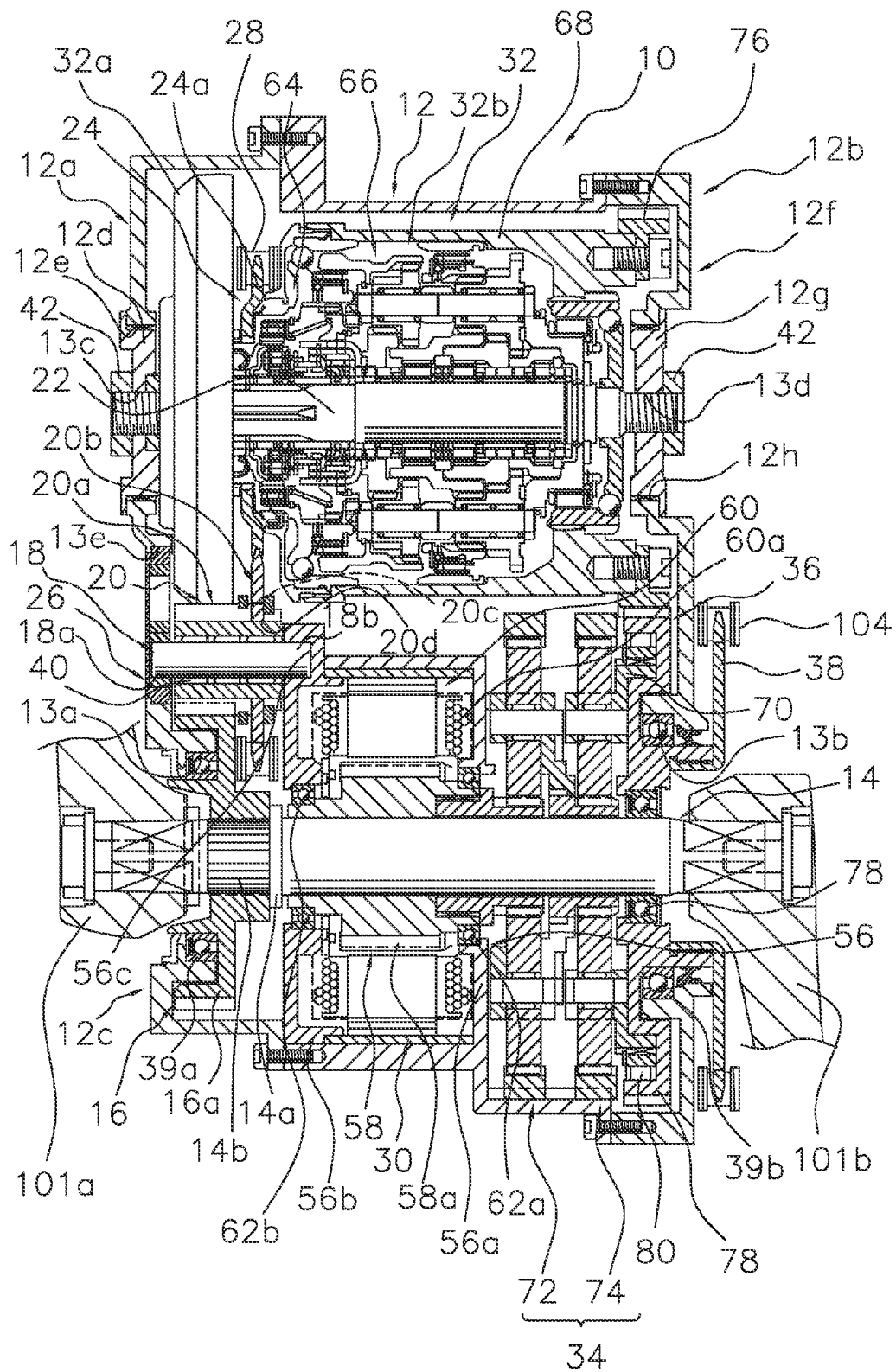


FIG. 2

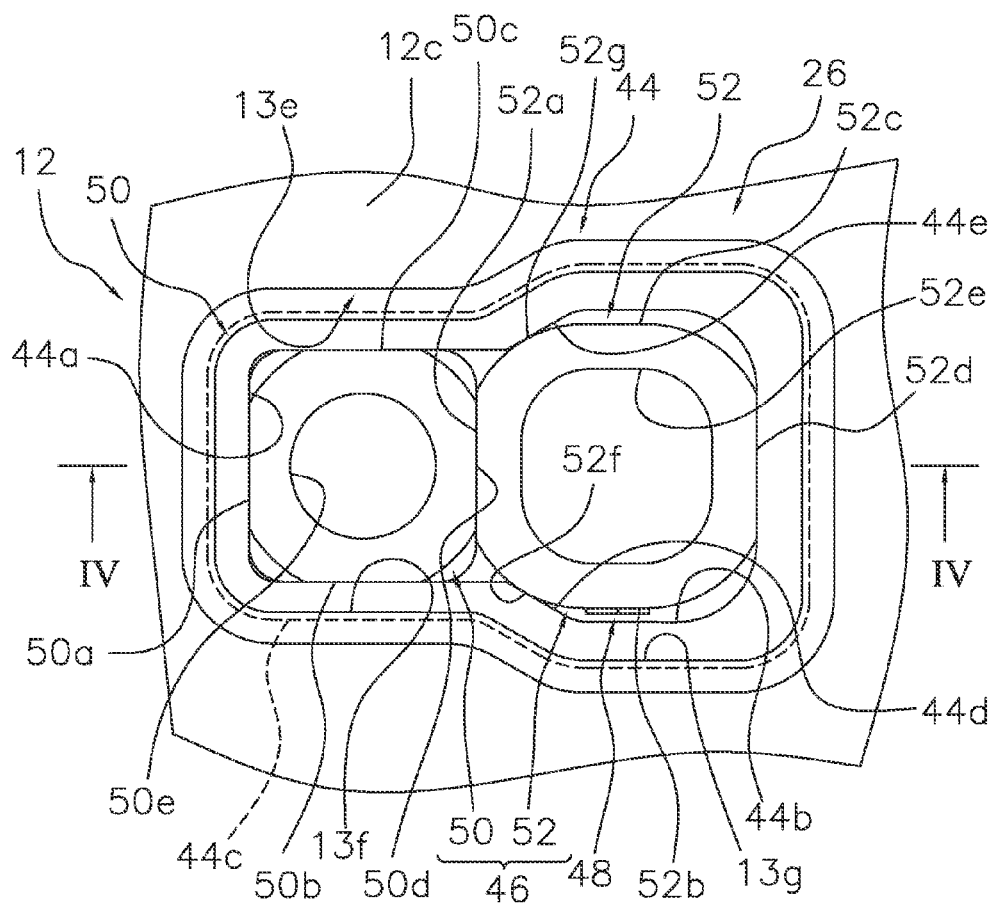


FIG. 3

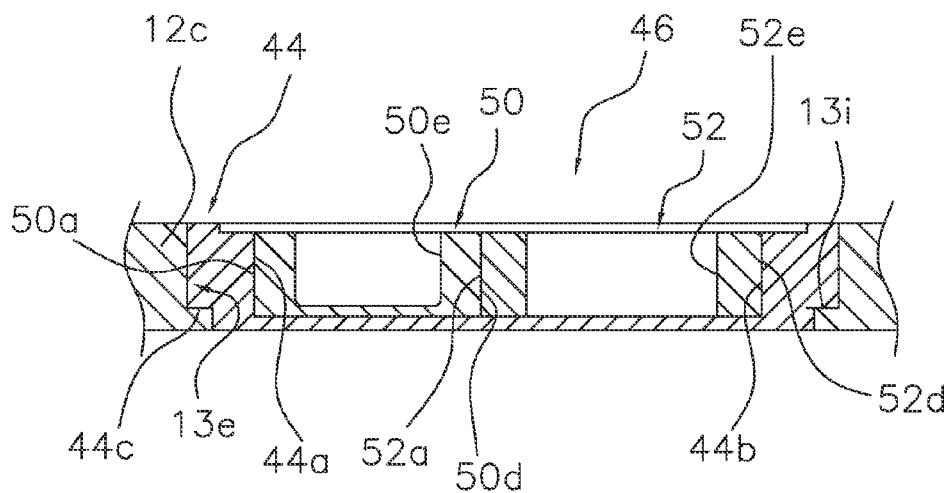
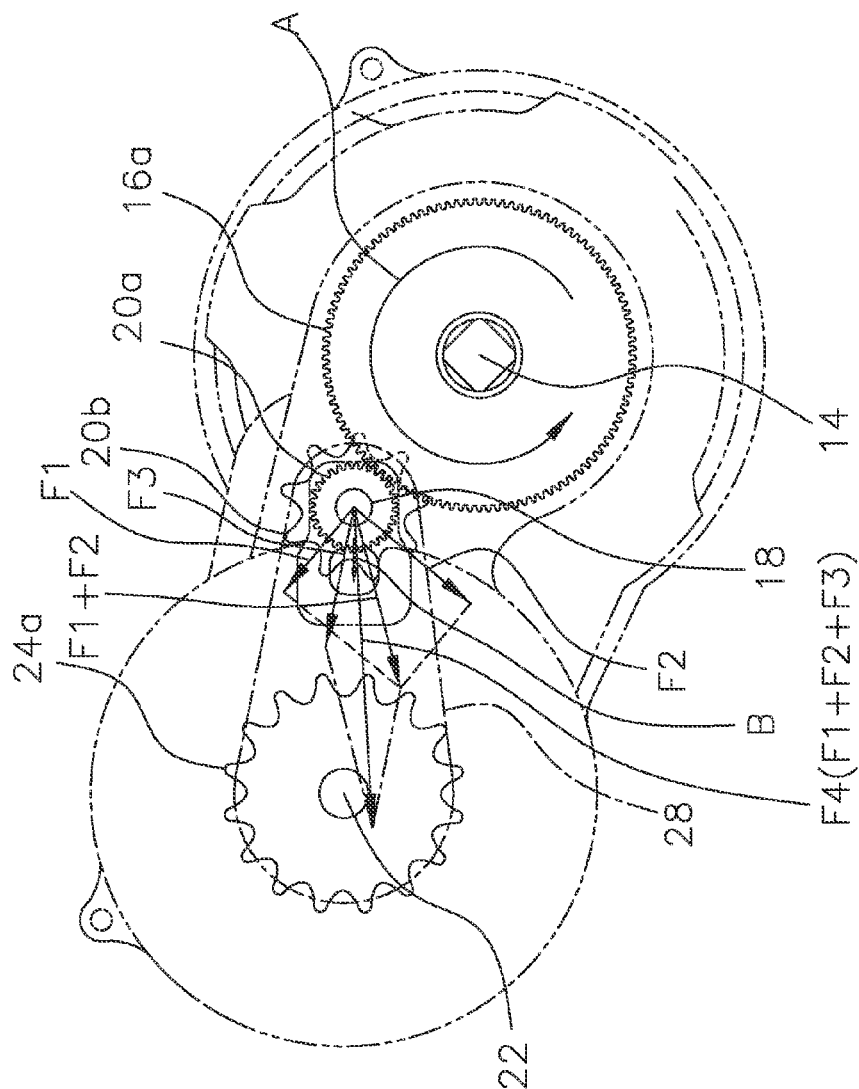


FIG. 4



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G
H

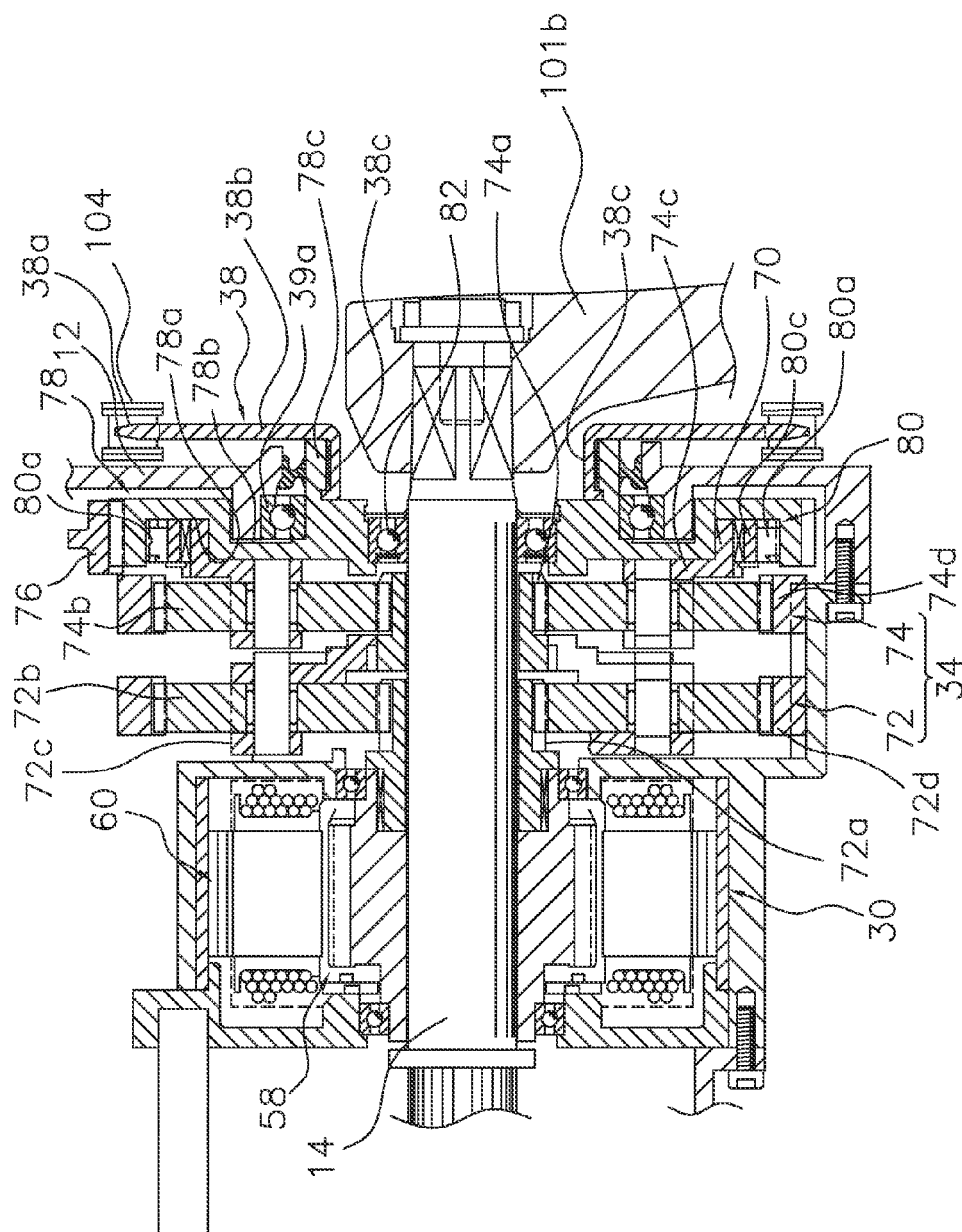


FIG. 7

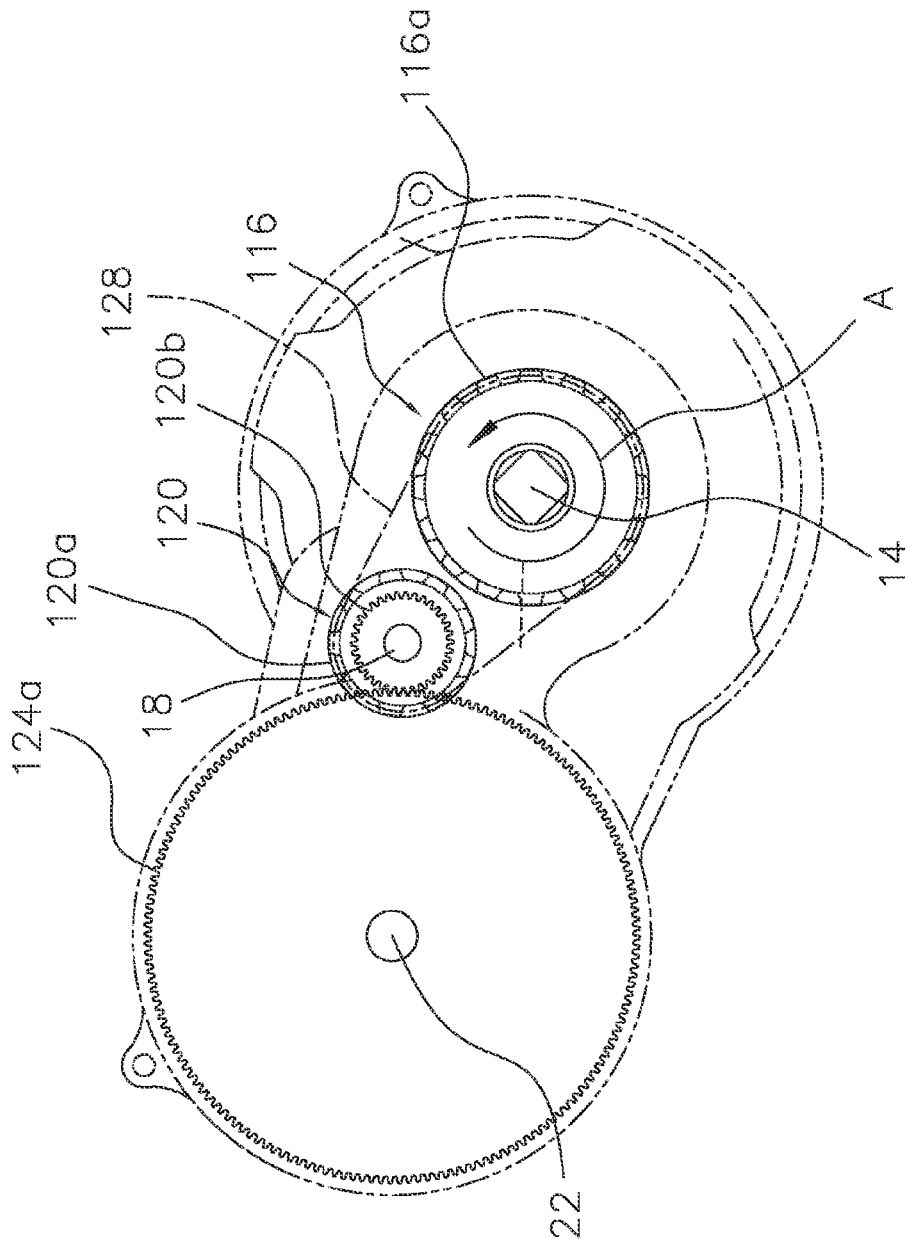


FIG. 8

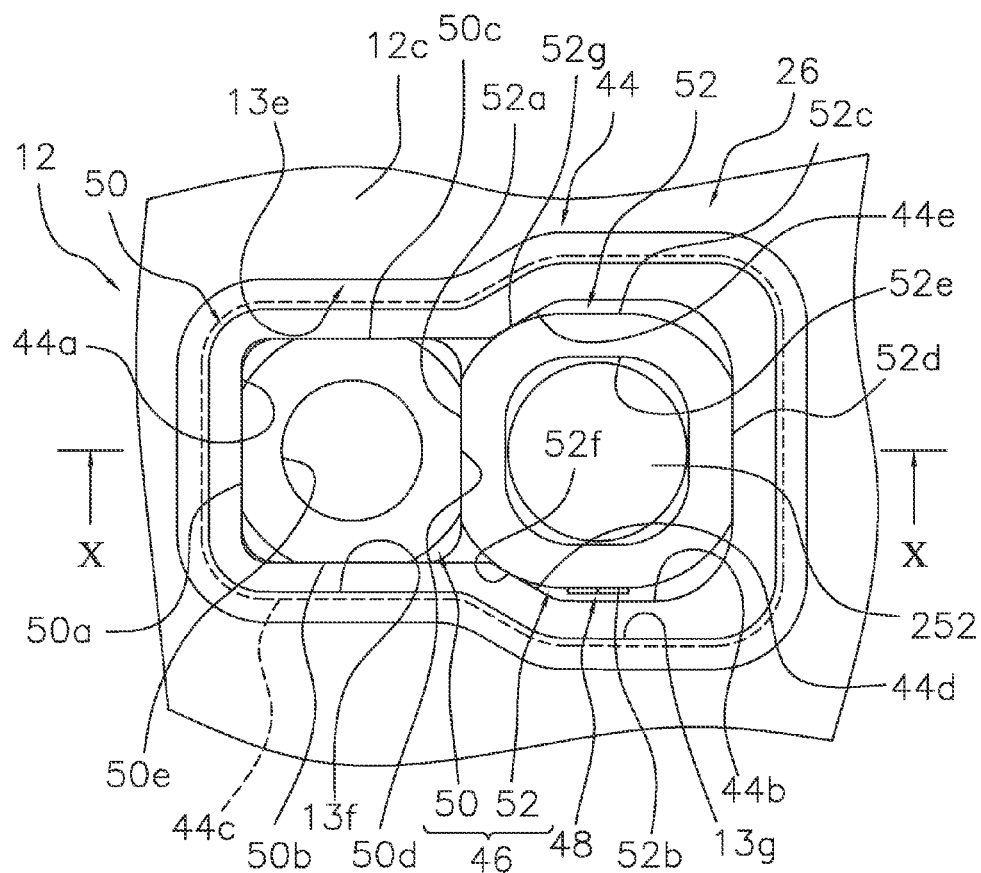


FIG. 9

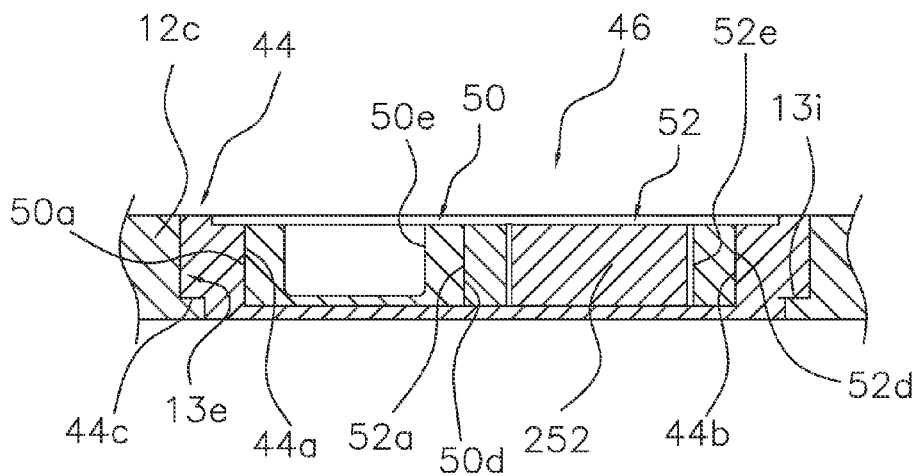


FIG. 10

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BICYCLE DRIVE UNIT

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims priority under 35 U.S.C. §119 to Japanese Patent Application No. 2012-235556, filed Oct. 25, 2012. The entire disclosure of Japanese Patent Application No. 2012-235556 is hereby incorporated herein by reference.

BACKGROUND

1. Field of the Invention

This invention generally relates to a drive unit. More specifically, the present invention relates to a drive unit arranged in the vicinity of a crank of a bicycle.

2. Background Information

An electrically assisted bicycle is disclosed in Japanese Patent No. 3547847 that uses a motor output of a drive unit as assisting power. The drive unit described in this Japanese Patent has a crank axle, a housing supporting the crank axle, a motor accommodated in the housing, a gear unit, a gear holder, and a pedaling force detecting device. The gear holder has a gear unit accommodated in the gear holder, such that the gear holder can rotate freely with respect to the crank axle. The gear unit has a plurality of gears that transmits the rotation of the crank axle to the sprocket. The pedaling force detecting device is installed in the housing, and the pedaling force detecting device detects a rotating movement around the crank axle and acting on the gear holder.

SUMMARY

The bicycle drive unit of the above described Japanese Patent detects the gear holder that rotates around the crank axle for detecting the pedaling force of the rider. With this configuration, the pedaling force detecting device for detecting the pedaling force is quite complicated.

The present invention was conceived in view of the problem previously described. One object of the present invention is to provide a bicycle drive unit that has a simple configuration for detecting a pedaling force in the bicycle drive unit.

In accordance with a first aspect of the present invention, a bicycle drive unit is provided that basically comprises a first axle, a first rotation transmitting member, a second axle, a second rotation transmitting member, a third axle, a third rotation transmitting member, and an acting force detecting unit. The first axle is configured to be rotated by a crank arm. The first rotation transmitting member is arranged on the first axle to transmit rotation of the first axle by the crank arm. The second axle is spaced from the first axle. The second rotation transmitting member is arranged on the second axle, and is operatively engaged with the first rotation transmitting member to transmit rotation of the first rotation transmitting member. The third axle is spaced from the first axle and the second axle. The third rotation transmitting member is arranged on the third axle, and operatively engaged with the second rotation transmitting member to transmit rotation of the second rotation transmitting member. The acting force detecting unit is arranged to detect a force acting on the second axle.

In this drive unit, the pedaling force is detected by detecting the force acting on the second axle, which is obtained as the rotation of the first axle is transmitted and

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which transmits the rotation to the third axle, instead of the force acting on the first axle. The force acting on the second axle is generated only due to the transmission of the rotating force from the first rotation transmitting member to the second rotation transmitting member and the transmission of the rotating force from the second rotation transmitting member to the third rotation transmitting member. Consequently, the pedaling force can be detected by detecting the force acting on the second axle without arranging the gear holder or similar members. As a result, the pedaling force can be detected with a simpler configuration in the bicycle drive unit.

In accordance with a second aspect of the present invention, the bicycle drive unit according to the first aspect is configured so that the first rotation transmitting member is engaged with the second rotation transmitting member to apply a first acting force component of the force acting on the second axle that acts in a radial direction of the second axle due to transmission of the rotation from the first rotation transmitting member to the second rotation transmitting member. Also in this second aspect of the present invention the bicycle drive unit according to the first aspect is configured so that the second rotation transmitting member is engaged with the third rotation transmitting member to apply a second acting force component of the force acting on the second axle that acts in the radial direction of the second axle due to transmission of the rotation from the second rotation transmitting member to the third rotation transmitting member. In this case, it is possible to detect with a high degree of precision the force acting on the second axle as the sum force of the first acting force component and the second acting force component acting on the second axle.

In accordance with a third aspect of the present invention, the bicycle drive unit according to the first or second aspect is configured so that the acting force detecting unit has a supporting part that supports the second axle and a sensor that detects the force acting on the second axle via the supporting part. In this case, as no sensor is arranged on the second axle, while a sensor is arranged on the supporting part that supports the second axle, the sensor can be easily arranged, and the operation for laying wires to the sensor can be easily carried out.

In accordance with a fourth aspect of the present invention, the bicycle drive unit according to the third aspect is configured so that the sensor is arranged to directly detect a strain of the supporting part, which is generated by the force acting on the second axle. In this case, as the strain of the supporting part generated by the force acting on the second axle can be directly detected, it is possible to detect with a high degree of precision the force acting on the second axle.

In accordance with a fifth aspect of the present invention, the bicycle drive unit according to the fourth aspect is configured so that the supporting part has an axle supporting portion that supports an end portion of the second axle, and a strain-generating portion in contact with the axle supporting portion. As a result, the force acting on the second axle can be detected at an even higher precision.

In accordance with a sixth aspect of the present invention, the bicycle drive unit according to the fourth or fifth aspect is configured so that the sensor includes a strain gauge element.

In accordance with a seventh aspect of the present invention, the bicycle drive unit according to any one of the third through sixth aspects further comprises a housing accommodating the first rotation transmitting member, the second rotation transmitting member and the third rotation transmitting member, and the supporting part is supported in the

housing. In this case, the first rotation transmitting member, the second rotation transmitting member and the third rotation transmitting member can be held with a high stability.

In accordance with an eighth aspect of the present invention, the bicycle drive unit according to any one of the first through seventh aspects is configured so that the second rotation transmitting member is rotatably supported on the second axle to rotate with respect to the second axle. In this case, the second rotation transmitting member rotates, while the second axle does not rotate, so that the force acting on the second axle can be detected easily.

In accordance with a ninth aspect of the present invention, the bicycle drive unit according to any one of the first through eighth aspects is configured so that the third rotation transmitting member is rotatably supported on the third axle to rotate with respect to the third axle.

In accordance with a tenth aspect of the present invention, the bicycle drive unit according to any one of the first through ninth aspects is configured so that the first axle, the second axle and the third axle are arranged parallel with respect to each other. In this case, the second axle and the third axle that support the second rotation transmitting member and the third rotation transmitting member that transmit the rotation of the first axle are arranged parallel with the first axle. Consequently, it is possible to use gears, sprockets, pulleys, etc. in the various rotation transmitting members. As a result, the first rotation transmitting member, the second rotation transmitting member and the third rotation transmitting member can have a simple structure.

In accordance with an eleventh aspect of the present invention, the bicycle drive unit according to any one of the first through tenth aspects is configured so that the first rotation transmitting member and the second rotation transmitting member are in direct contact with each other. In this case, the first rotation transmitting member, the second rotation transmitting member and the third rotation transmitting member have a simple structure. In particular, when the sprockets or pulleys are adopted, it is possible to relax the restriction on the configuration of each axle and the remaining axles, so that there is a greater degree of freedom in the design of the drive unit.

In accordance with a twelfth aspect of the present invention, the bicycle drive unit according to any one of the first through ninth aspects further comprises a first connecting member transmitting the rotation of the first rotation transmitting member to the second rotation transmitting member. In this case, it is easy to reduce the size of the drive unit.

In accordance with a thirteenth aspect of the present invention, the bicycle drive unit according to any one of the first through eleventh aspects further comprises a first connecting member transmitting the rotation of the first rotation transmitting member to the second rotation transmitting member. In this case, the restriction on the configuration of the first rotation transmitting member and the second rotation transmitting member is relaxed.

In accordance with a fourteenth aspect of the present invention, the bicycle drive unit according to any one of the first through thirteenth aspects is configured so that the second rotation transmitting member and the third rotation transmitting member are in direct contact with each other. In this case, it is easy to reduce the size of the drive unit.

In accordance with a fifteenth aspect of the present invention, the bicycle drive unit according to any one of the first through thirteenth aspects further comprises a second connecting member transmitting the rotation of the second rotation transmitting member to the third rotation transmitting member. In this case, the restriction on the configuration

of the second rotation transmitting member and the third rotation transmitting member is relaxed.

In accordance with a sixteenth aspect of the present invention, the bicycle drive unit according to the thirteenth or fifteenth aspect further comprises a first connecting member and a second connecting member. The first connecting member transmits the rotation of the first rotation transmitting member to the second rotation transmitting member. The second connecting member transmits the rotation of the second rotation transmitting member to the third rotation transmitting member. The first connecting member and the second connecting member being selected from the group consisting of chains or belts.

In accordance with a seventeenth aspect of the present invention, the bicycle drive unit according to any one of the first through twelfth aspects further comprises a chain engaged a first sprocket of the second rotation transmitting member and a second sprocket of the third rotation transmitting member to transmit the rotation of the second rotation transmitting member to the third rotation transmitting member. The first rotation transmitting member includes a first gear and the second rotation transmitting member includes a second gear engaged with the first gear. The first sprocket is connected to the second gear such that the first sprocket rotates with the second gear as a unit. In this case, it is possible to have the second rotation transmitting member and the third rotation transmitting member rotate in the same direction.

In accordance with an eighteenth aspect of the present invention, the bicycle drive unit according to any one of the first through seventeenth aspects further comprises a power transmission unit and a motor. The power transmission unit transmits a rotating force of the third rotation transmitting member. The motor is operatively coupled to the power transmission unit to apply a driving force on the power transmission unit. In this case, the rotation of the motor is applied on the power transmission unit that makes the crank rotate, and it is thus possible to realize the assisting function in assisting the driving.

In accordance with a nineteenth aspect of the present invention, the bicycle drive unit according to the eighteenth aspect is configured so that the first axle and a rotating axle of the motor are arranged coaxially. In this case, it is possible to simplify the internal mechanism of the motor, so that the drive unit can be further simplified.

In accordance with a twentieth aspect of the present invention, the bicycle drive unit according to the eighteenth or nineteenth aspect further comprises a transmission mechanism arranged in the power transmission path between the third rotation transmitting member and the power transmission unit. In this case, it is possible to select from plural gear ratios by the transmission mechanism, so that the assisted driving by the motor can be carried out. Here, even when an internal transmission is used as the transmission mechanism, the drive force of the motor still does not act on the transmission mechanism, so that the force can make the transmission operation at any timing.

In accordance with a twenty-first aspect of the present invention, the bicycle drive unit according to any one of the eighteenth through twentieth aspects further comprises a one-way clutch arranged to transmit a drive force of the motor to the power transmission unit. In this case, it is possible to prevent the pedaling force from being transmitted to the motor.

In accordance with a twenty-second aspect of the present invention, the bicycle drive unit according to the any one of the first through twenty-first aspects is configured so that the

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first axle is a crank axle, and the first rotation transmitting member is fixed on the first axle.

BRIEF DESCRIPTION OF THE DRAWINGS

Referring now to the attached drawings which form a part of this original disclosure:

FIG. 1 is a left side elevational view of a drive train of an electrically assisted bicycle that is equipped with a drive unit in accordance with one embodiment;

FIG. 2 is a cross-sectional view of the drive unit of FIG. 1 as seen along section line II-II in FIG. 1 for illustrating the internal parts of the drive unit;

FIG. 3 is an enlarged side elevational view of a sensor unit of the drive unit illustrated in FIGS. 1 and 2;

FIG. 4 is a cross-sectional view of the sensor unit as seen along section line IV-IV in FIG. 3;

FIG. 5 is an exploded perspective view of the sensor unit illustrated in FIGS. 2 to 4;

FIG. 6 is a side elevational view of the drive unit having a rotation transmission structure;

FIG. 7 is an enlarged cross-sectional of a portion of the drive unit near the crank axle as illustrated in FIG. 2;

FIG. 8 is a side elevational view, similar to FIG. 5, of a drive unit in accordance with another embodiment;

FIG. 9 is an enlarged side elevational view, similar to FIG. 5, of a sensor unit in accordance with another embodiment; and

FIG. 10 is a cross-sectional view of the sensor unit as seen along section line X-X in FIG. 9.

DETAILED DESCRIPTION OF EMBODIMENTS

Selected embodiments will now be explained with reference to the drawings. It will be apparent to those skilled in the art from this disclosure that the following descriptions of the embodiments are provided for illustration only and not for the purpose of limiting the invention as defined by the appended claims and their equivalents.

Referring initially to FIG. 1, a left side of a drive train of an electrically assisted bicycle is illustrated that is equipped with a drive unit 10 in accordance with a first embodiment.

FIG. 1 shows only the portion related to the driving portion. For this electrically assisted bicycle, the pedaling force acting on a pair of pedals 100 is transmitted to the hub body arranged in a rotatable way around a vehicle axle 106 of a rear wheel after going through the following path: first and second crank arms 101a and 101b→the drive unit 10→a front sprocket 38→a first chain 104→a rear sprocket 105. In this configuration, the drive unit 10 combines the motor output as the assisting power to assist riding the bicycle. In this electrically assisted bicycle, the sensor unit 26 to be explained later detects the force corresponding to the torque acting on the crank axle 14. Here, for this electrically assisted bicycle, if the detected value is over a prescribed level, the motor is started to generate a torque as the assisting power corresponding to the pedaling force. The drive unit 10 containing the assisting motor is usually arranged in the vicinity of the connecting section between the lower end portion of the seat tube of the frame and the rear end portion of the down tube of the frame. The battery for the motor driving is arranged along the rear carrier, the down tube or the seat tube.

The drive unit 10 is arranged in the vicinity of the crank 101 that has the first crank arm 101a and the second crank arm 101b. As shown in FIG. 2, the drive unit 10 has a housing 12, a crank axle 14, a first rotation transmitting member 16, an intermediate axle 18, a second rotation

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transmitting member 20, a supporting axle 22, a third rotation transmitting member 24 and a sensor unit 26. Here, the crank axle 14 is an example of the first axle. The intermediate axle 18 is an example of the second axle. The supporting axle 22 is an example of the third axle. The sensor unit 26 is an example of the acting force detecting unit.

The axle central portion of the crank axle 14, the axle central portion of the intermediate axle 18 and the axle central portion of the supporting axle 22 are arranged away from each other. The crank axle 14, the intermediate axle 18 and the supporting axle 22 are arranged to extend parallel with each other. The drive unit 10 also has a second chain 28, a motor 30, a transmission mechanism 32, a reduction gear unit 34, a power transmission unit (output section) 36, and a front sprocket 38.

As shown in FIG. 2, the housing 12 accommodates the first rotation transmitting member 16, the second rotation transmitting member 20, the third rotation transmitting member 24, the power transmission unit 36, the motor 30, the transmission mechanism 32 and the reduction gear unit 34.

The housing 12 is a member made of, for example, aluminum or another metal. The housing 12 has a first side wall 12a and a second side wall 12b. The first side wall 12a and the second side wall 12b are arranged separated from and facing each other in the axial direction of the crank axle 14. The housing 12 has a housing main body containing the second side wall 12b and a lid member containing the first side wall 12a. The lid member is anchored detachably on the opening of the housing main body by bolts or other anchoring members to form an accommodating space for accommodating the first rotation transmitting member 16, the second rotation transmitting member 20, the third rotation transmitting member 24, the power transmission unit 36, the motor 30, the transmission mechanism 32, and the reduction gear unit 34. The first side wall 12a has a first side wall main body 12c and a first plate member 12d. The first plate member 12d is detachably installed, but not rotatable on the first engagement hole 12e formed on the first side wall main body 12c. The second side wall 12b has a second side wall main body 12f and a second plate member 12g. The second plate member 12g is installed detachably but not rotatable on the second engagement hole 12h formed on the second side wall main body 12f. The first engagement hole 12e is arranged coaxial with the second engagement hole 12h.

The first plate member 12d and the second plate member 12g are preferably made of a metal material different from the first side wall main body 12c and the second side wall main body 12f. The first plate member 12d is installed detachably from the outer side of the housing 12 on the first side wall main body 12c. The second plate member 12g is installed detachably from the outer side of the housing 12 on the second side wall main body 12f. The first plate member 12d and the second plate member 12g are formed here as round plates, with serrations and flanges for engagement with the first engagement hole 12e formed on their outer peripheral portions. The serration of the first plate member 12d is engaged with the first engagement hole 12e, and the serration of the second plate member 12g is engaged with the second engagement hole 12h. The flange of the first plate member 12d is in contact with the side surface of the first side wall main body 12c, and the flange of the second plate member 12g is in contact with the side surface of the second side wall main body 12f. On the first engagement hole 12e, a serration for engagement with the serration of the first plate member 12d is formed. By this serration, the first plate

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member **12d** is locked to the first side wall main body **12c**. On the second engagement hole **12h**, a serration for engagement with the serration of the second plate member **12g** is formed; by this serration, the second plate member **12g** is locked to the second side wall main body **12f**. By fastening the nut **42** installed on the supporting axle **22** that supports the transmission mechanism **32**, the first plate member **12d** and the second plate member **12g** are pressed towards each other; also, the first plate member **12d** is anchored with respect to the first side wall main body **12c**, while the second plate member **12g** is anchored with respect to the second side wall main body **12f**, respectively.

The housing **12** has a pair of round shaped first holes **13a** and **13b**, a pair of second holes **13c** and **13d** and a third hole **13e**. The first holes **13a** and **13b** are formed on the first side wall main body **12c** and the second side wall main body **12f**, respectively. In the first hole **13a**, for example, a first bearing **39a**, such as a ball bearing, is arranged. In the first hole **13b**, a second bearing **39b**, such as, for example, a ball bearing, is arranged.

The second holes **13c** and **13d** are formed on the first plate member **12d** and the second plate member **12g**. In the second holes **13c** and **13d**, the supporting axle **22** is installed in a non-rotatable way. The second holes **13c** and **13d** are formed at the centers of the first plate member **12d** and the second plate member **12g**, respectively. Here, the first plate member **12d** is installed detachably on the first side wall main body **12c**, and the second plate member **12g** is installed detachably on the second side wall main body **12f**. However, one can also use a scheme in which the first plate member **12d** is pressed in and integrated with the first side wall main body **12c**, and the second plate member **12g** is pressed in and integrated with the second side wall main body **12f**. Also, the second holes **13c** and **13d** may be formed offset from the centers of the first plate member **12d** and the second plate member **12g**, respectively. In this case, the structure is such that, as the first plate member **12d** and the second plate member **12g** are rotated in the circumferential direction, the positions of the second holes **13c** and **13d** can be changed, and it is possible to adjust the slack of the second chain **28**.

As shown in FIGS. 3 and 4, the third hole **13e** is formed on the side wall on one side of the housing **12**. Here, the third hole **13e** is formed on the first side wall main body **12c**. In the third hole **13e**, the sensor unit **26** is arranged. The third hole **13e** is formed in a roughly rectangular shape as viewed in the width direction (the direction where the crank axle **14** extends) of the housing **12**. As explained later, the sensor unit **26** includes an axle supporting portion **50** and a strain generating section **52**. The third hole **13e** has a first portion **13f** where the axle supporting portion **50** is arranged. The third hole **13e** has a second portion **13g** where the strain generating section **52** to be explained later is arranged. On the periphery of the third hole **13e**, a holding recession **13i** dipping from the inner wall surface of the housing **12** is formed. The holding recession **13i** has a configuration that allows positioning of the sensor case **44**, which is to be explained later, and can prohibit the outward movement of the housing **12**. Here, the third hole **13e** is a through hole. However, the third hole **13e** may also be a recession or a groove formed on the inner wall of the housing **12**.

The crank axle **14** is a metal axle member made of, for example, iron, stainless steel, or the like. The crank axle **14** is supported in a free rotatable way by the first bearing **39a** and the second bearing **39b**. The two ends of the crank axle **14** are arranged to protrude out from the first side wall **12a** and the second side wall **12b**, respectively. On the end portion of the crank axle **14** on the side of the first side wall

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12a, a first crank arm **101a** is detachably installed to rotate together with the crank axle **14** as a unit. On the end portion of the crank axle **14** on the side of the second side wall **12b**, a second crank arm **101b** is detachably installed to rotate together with the crank axle **14** as a unit. In the end portion of the crank axle **14** on the side of the first side wall main body **12c** includes a large-diameter flange section **14a** and a serration section **14b**. The large-diameter flange section **14a** and the serration section **14b** are monolithically formed. The large-diameter flange section **14a** is provided for positioning the first rotation transmitting member **16** in the axial direction. The serration section **14b** is provided for connecting with the first rotation transmitting member **16** so that they can rotate as a unit. The large-diameter flange section **14a** and the serration section **14b** are arranged adjacent to each other. The flange section **14a** may be formed on the entire circumference in the circumferential direction of the crank axle **14**. Alternatively, the flange section can be formed intermittently in the circumferential direction and protruding out from the crank axle **14**.

The first rotation transmitting member **16** is arranged on the crank axle **14**, and transmits the rotation of the first crank arm **101a** and the second crank arm **101b**. The first rotation transmitting member **16** includes a first gear **16a** made of, for example, a synthetic resin or a metal. The first gear **16a** is connected to the serration section **14b** of the crank axle **14** so that the first gear and the crank axle **14** can rotate together monolithically. The first gear **16a** is anchored on the crank axle **14** by press-in, bonding or another appropriate anchoring means. The first gear **16a** makes contact with the flange section **14a** of the crank axle **14** so that the first gear is positioned in the axial direction of the crank axle **14**. The first gear **16a** is supported via the first bearing **39a** in the housing **12** in a freely rotatable way. Consequently, according to the present embodiment, the crank axle **14** is supported by the first bearing **39a** and the first gear **16a** in a freely rotatable way.

The intermediate axle **18** is an axle member made of iron, stainless steel or another metal. The intermediate axle **18** has a first end portion **18a** arranged at the third hole **13e** and a second end portion **18b** arranged on the side opposite to the first end portion **18a**. The first end portion **18a** is supported by the supporting part **46**, which is to be explained later, of the sensor unit **26** installed in the third hole **13e**. The second end portion **18b** is supported by the second case **56b** of the motor case **56**, which is to be explained later, of the motor **30**. The intermediate axle **18** is anchored on the supporting part **46** and the second case **56b** to be explained later. The intermediate axle **18** supports the second rotation transmitting member **20** in a freely rotatable way.

The second rotation transmitting member **20** is a member that transmits the rotation of the first rotation transmitting member **16**. The second rotation transmitting member **20** includes a second gear **20a** and a first sprocket **20b**. The second gear **20a** is in direct contact with and engaged with the first gear **16a**. The first sprocket **20b** rotates together with the second gear **20a** as a unit. The second rotation transmitting member **20** is a member made of, for example, a synthetic resin or a metal. The second rotation transmitting member **20** is supported in a freely rotatable way on the intermediate axle **18** via the bearing **40** as, for example, a needle-shaped roller bearing. The second gear **20a** has an engagement section **20c** engaged with the inner peripheral portion **20d** of the first sprocket **20b**. The engagement section **20c** is formed to contain a tooth surface not engaged with the first gear **16a** among the tooth surface of the second gear **20a**. On the inner peripheral portion **20d** of the first

sprocket **20b**, a concavo-convex portion is formed that is engaged with at least a portion of the second gear **20a**. As a result, the rotation of the second gear **20a** and the first sprocket **20b** is prohibited. On the second gear **20a**, a prohibiting section that prohibits movement of the first sprocket **20b** in the direction towards the intermediate axle **18** is arranged. This prohibiting section is arranged on both sides of the first sprocket **20b** in the intermediate axle **18** direction.

The supporting axle **22** is arranged to support the transmission mechanism **32**. The supporting axle **22** has two ends that go through the two holes **13c** and **13d**. The two end portions of the supporting axle **22** are anchored by nuts **42** on the first plate member **12d** and the second plate member **12g**. As a result, they are anchored on the first side wall **12a** and the second side wall **12b**, respectively. The supporting axle **22** goes through a transmission motor unit **32a**, a rotation input section **64** and a transmission section **66** the transmission mechanism **32** as explained later. The supporting axle **22** supports the third rotation transmitting member **24** in a freely rotatable way.

The third rotation transmitting member **24** is a member that transmits the rotation of the second rotation transmitting member **20**. The rotation of the second rotation transmitting member **20** is transmitted by the second chain **28** to the third rotation transmitting member **24**. The second chain **28** is an example of the second connecting member. The third rotation transmitting member **24** has a second sprocket **24a** engaged with the second chain **28**. The second chain **28** is wound on the first sprocket **20b** and the second sprocket **24a**. The second sprocket **24a** is connected to the rotation input section **64** of the transmission mechanism **32**. The second sprocket **24a** is supported on the supporting axle **22** via the rotation input section **64**. The second sprocket **24a** and the rotation input section **64** are connected so that they can rotate together as a unit. The rotation input section **64** is supported on the supporting axle **22** in a freely rotatable way. As a result, the second sprocket **24a** is supported via the rotation input section **64** on the supporting axle **22** in a freely rotatable way.

The sensor unit **26** is arranged for detecting the torque acting on the crank axle **14** by detecting the force acting on the intermediate axle **18**. As the bicycle rider steps on the pedals **100**, the crank axle **14** is rotated counter-clockwise as indicated by arrow as shown in FIG. **6**. As a result, the first gear **16a** presses the second gear **20a** in the direction determined by the pressure angle. This pressing force contains the force (first fractional force) **F1** in the direction away from the first gear **16a** and a force second fractional force) **F2** in the tangential direction between the second gear **20a** and the first gear **16a**. Here, the first fractional force **F1** acts in the radial direction of the intermediate axle **18** that supports the first gear **16a** and the second gear **20a**. The second fractional force **F2** acts in the tangential direction at the point where the pitch circle of the first gear **16a** and the pitch circle of the second gear **20a** are in contact with each other. Also, a tension **F3** is generated in the second chain **28** engaged with the first sprocket **20b** and the second sprocket **24a**. The first fractional force **F1** and the second fractional force **F2** show an example of a first acting force component. The tension **F3** is an example of a second acting force component. Consequently, the force acting on the intermediate axle **18** is the sum force **F4** of the first fractional force **F1**, the second fractional force **F2** and the tension **F3**. This sum force **F4** is only of the component of the rotating force acting on the crank axle **14**, so that the sum force is not affected by the pedal load, etc. Consequently, by the sensor

unit **26**, the rotating force (torque) acting on the crank axle **14**, that is, the pedaling force, can be detected at with a high degree of precision. The arrow **A** indicates the direction of rotation of the crank axle **14** when the bicycle moves forward.

As shown in FIGS. **3**, **4** and **5**, the sensor unit **26** has a sensor case **44**, a supporting part **46** that supports the intermediate axle **18**, and a sensor **48** that detects the force acting on the intermediate axle **18** via the supporting part **46**. The sensor case **44** is fitted into the third hole **13e** from the inner side of the housing **12**. Here, the third hole **13e** has a roughly rectangular shape. The sensor case **44** is, for example, a member made of a metal. The sensor case **44** has a first accommodating section **44a** and a second accommodating section **44b** formed as recessions from the inner wall surface of the housing **12**. The first accommodating section **44a** is arranged in the first portion **13f** of the third hole **13e**. The second accommodating section **44b** is arranged in the second portion **13g**. The first accommodating section **44a** has a width smaller than that of the second accommodating section **44b**. The two boundary portions, that is, the first boundary inner wall **44d** and the second boundary inner wall **44e**, between the first accommodating section **44a** and the second accommodating section **44b** extend as slopes in the directions opposite to each other and away from each other from the inner wall of the first accommodating section **44a** towards the inner wall of the second accommodating section **44b**. On the outer side surface of the sensor case **44**, the step section **44c** engaged with the holding recession **13i** of the third hole **13e** is formed. As the step section **44c** is engaged with the holding recession **13i**, the movement of the sensor case **44** outward in the axial direction of the intermediate axle **18** is prohibited.

The supporting part **46** of the sensor unit **26** has the axle supporting portion **50** and the strain-generating portion **52**. The axle supporting portion **50** supports the first end portion **18a** of the intermediate axle **18**. The strain-generating portion **52** is arranged in contact with the axle supporting portion **50**. The strain-generating portion **52** is pressed by the axle supporting portion **50** to distort the strain-generating portion. The axle supporting portion **50** roughly has a quadratic prism shape, and the front view of the axle supporting portion has a roughly rectangular shape. The axle supporting portion **50** is accommodated in the first accommodating section **44a** of the sensor case **44**. The axle supporting portion **50** has a first side surface **50a** to a fourth side surface **50d** on the outer wall surface around the intermediate axle **18**. Each of the first to fourth side surfaces **50a** to **50d** has a planar shape in the structure. Each of the first to third side surfaces **50a** to **50c** is arranged in contact with the three inner walls of the first accommodating section **44a**. The fourth side surface **50d** is arranged in contact with the strain-generating portion **52**. The axle supporting portion **50** has a fitting recession **50e** where the first end portion **18a** of the intermediate axle **18** is fit in the center of the surface. The fitting recession **50e** is formed so that the fitting recession does not go through to the back surface of the axle supporting portion **50**. The second side surface **50b** of the axle supporting portion **50** and the inner wall of the first accommodating section **44a** are in planar contact with each other. The second side surface **50b** of the axle supporting portion **50** is arranged so that the second side surface goes below the intermediate axle **18** when the drive unit **10** is attached on the frame of the bicycle.

The strain-generating portion **52** is made of, for example, a metal in an annular shape. The strain-generating portion **52** is formed in a quadrangle cylindrical shape with four

rounded corners. The strain-generating portion has a roughly rectangular front view. The strain-generating portion **52** has a first side surface **52a** through the fourth side surface **52d** that form an outer peripheral surface by planes. A through hole **52e** is formed at the central portion of the strain-generating portion **52**. The through hole **52e** has a rectangular front view with four rounded corners. The first side surface **52a** facing the axle supporting portion **50** of the strain-generating portion **52** is in contact with the fourth side surface **50d** of the axle supporting portion **50**. The fourth side surface **52d** opposite to the first side surface **52a** of the strain-generating portion **52** is in contact with the inner wall of the second accommodating section **44b**. The second side surface **52b** and the third side surface **52c** are arranged to form a gap with the inner wall of the second accommodating section **44b**. For the strain-generating portion **52**, the first circumferential surface **52f** between the first side surface **52a** and the second side surface **52b** is in contact with the second boundary inner wall **44e**. The first circumferential surface **52f** between the first side surface **52a** and the third side surface **52c** of the strain-generating portion **52** is in contact with the first boundary inner wall **44d**. For the strain-generating portion **52**, the second circumferential surface **52g** between the first side surface **52a** and the third side surface **52c** is in contact with the second boundary inner wall **44e**.

The second side surface **52b** and the third side surface **52c** of the strain-generating portion **52** are pressed by the axle supporting portion **50**, so that bending distortion takes place. On the second side surface **52b** and/or the third side surface **52c**, the strain gauge element **48a** that forms the sensor **48** is arranged. Here, suppose the strain gauge element **48a** is arranged on the second side surface **52b**. However, the strain gauge element may also be arranged on the third side surface **52c** or on each of the second side surface **52b** and the third side surface **52c**. The strain gauge element **48a** can be bonded by an adhesive on the strain-generating portion **52**. The strain gauge element **48a** together with the strain generating section **52** is formed as a module. The strain gauge element **48a** is a strain sensor that detects the strain generated in the strain-generating portion **52** when pressed by the axle supporting portion **50**.

The sensor unit **26** is arranged such that the direction in which the axle supporting portion **50** presses the strain-generating portion **52**, that is, the direction connecting the central axis of the intermediate axle **18** and the central axis of the strain-generating portion **52** (the direction indicated by arrow B as shown in FIG. 6) on the plane perpendicular to the intermediate axle **18** is within a prescribed angle range of θ from the direction of the sum force F4. For example, θ is 90° or smaller, or preferably 45° or smaller, or more preferably 20° or smaller. By arranging the sensor unit **26** in this way, it is easy to detect the force acting on the intermediate axle **18**. The direction in which the axle supporting portion **50** presses the strain-generating portion **52** is selected appropriately corresponding to the resolution of the strain gauge element **48a**. According to the first illustrated embodiment, in consideration of the sensitivity of the strain sensor, etc., the direction indicated by the arrow B is a little different from the direction of the sum force F4 in a range of 20° or smaller, and the orientation of the sensor unit **26** can be determined corresponding to the sensitivity of the strain sensor adopted. The direction indicated by the arrow B and the direction of the sum force F4 may be in agreement with each other. In this case, the force acting on the strain-generating portion **52** becomes the maximum, and the output of the sensor can be increased.

According to the first illustrated embodiment, when the bicycle having the drive unit **10** attached on the bicycle is set on a flat ground, the direction indicated by the arrow B is shifted from the direction of the sum force F4 so that the contact surface between the second side surface **50b** of the axle supporting portion **50** and the inner wall of the first accommodating section **44a** becomes near the horizontal surface. As the contact surface between the second side surface **50b** of the axle supporting portion **50** and the inner wall of the first accommodating section **44a** becomes near the horizontal plane, the axle supporting portion **50** can make contact along the inner wall of the first accommodating section **44a** during movement with a high degree of stability. As a result, it is possible to improve the detection precision of the sensor **48**.

One can also use a scheme in which, in the sensor case **44**, a cover member is arranged to cover the second accommodating section **44b** where at least the strain-generating portion **52** is arranged. A step is arranged on the opening portion of the recession on the sensor case **44**. The cover member may be engaged with this step, or the cover may be anchored on the sensor case **44** by an adhesive or screws or other anchoring members. The cover member can be applied to cover the entirety of the opening portion of the sensor case **44**. In this case, a through hole is formed for inserting the intermediate axle **18** on the cover member.

As shown in FIG. 2, the motor **30** is an inner rotor-type motor. The motor **30** has a motor case **56**, a rotor **58** that is supported on the motor case **56** in a freely rotatable way, and a stator **60** installed on the motor case **56**. Here, the motor case **56** has a first case **56a** formed integrated with the housing **12**, and a second case **56b** installed detachably on the first case **56a**. On the second case **56b**, an axle supporting recession **56c** that supports the second end portion **18b** of the intermediate axle **18** is formed.

The rotor **58** is a cylindrical-shaped member that is arranged coaxial (axially aligned) with the crank axle **14** and that has the crank axle **14** through the rotor. The rotor **58** has a magnet unit **58a** having a plurality of magnetic poles arranged side by side in the circumferential direction in the outer peripheral portion. The rotor **58** is supported in a freely rotatable way on the motor case **56** by a pair of bearings **62a** and **62b** in the form of, for example, ball bearings. The bearings **62a** and **62b** are arranged on the outer peripheral side of the rotor **58**. The bearing **62a** is installed on the first case **56a**, and the bearing **62b** is installed on the second case **56b**.

The stator **60** is arranged opposite to the rotor **58** on the outer peripheral side of the rotor **58**. The stator **60** has a plurality of coils **60a** arranged at a certain interval in the circumferential direction. The stator **60** is anchored on the inner peripheral portion of the first case **56a**.

Here, the motor **30** is driven by an inverter not shown in the Figures. The inverter is driven by a controller not shown in the figure, and the controller controls the inverter corresponding to the pedaling force and the speed of the bicycle. In this way, the axle central portion of the motor **30** and the axle central portion of the crank axle **14** are arranged coaxially, so that it is possible to simplify the internal mechanism of the motor **30**. As a result, the drive unit **10** can be further simplified.

The transmission mechanism **32** is arranged on the power transmission path between the third rotation transmitting member **24** and the power transmission unit **36**. The transmission mechanism **32** has a transmission motor unit **32a** and a transmission mechanism main body **32b**. The transmission motor unit **32a** has the locking body of the trans-

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mission mechanism main body **32b** rotated to the prescribed phase under the instruction of the rider in the transmission operation section (not shown in the figure) installed on the handle of the bicycle. The transmission motor unit **32a** can use the well-known motor unit disclosed in, for example, Japanese Patent No. 3529723. The transmission mechanism main body **32b** is a transmission unit that allows selection from a plurality (e.g., eight) gear ratios. As the transmission mechanism main body **32b**, for example, the well-known transmission unit disclosed in Japanese Utility Model Registration No. 3146138 can be used.

The transmission mechanism main body **32b** has a rotation input section **64** that transmits the rotation of the third rotation transmitting member **24**, a transmission unit **66**, and a rotation output section **68**. The rotation input section **64**, the transmission unit **66** and the rotation output section **68** are supported by the supporting axle **22**, respectively. The rotation input section **64** is supported in a freely rotatable way on the supporting axle **22**. The second sprocket **24a** of the third rotation transmitting member **24** is connected to the rotation input section **64** so that they can rotate together as a unit. The transmission unit **66** makes the several steps (e.g., 8 steps) of the speed change including the case of direct connection. The transmission unit **66** has at least one planetary gear mechanism. The rotation output section **68** outputs the rotation after the speed change by the transmission unit **66** to the power transmission unit **36**.

In this way, as the transmission mechanism **32** is arranged in the drive unit **10**, it is possible to select from a plurality of gear ratios by the transmission mechanism **32**. Consequently, assisting driving by the motor **30** can be carried out at a high efficiency. Also, even when an internal transmission unit is adopted as the transmission mechanism **32**, as the force acting on the transmission mechanism **32** is small, the transmission operation can be carried out quickly.

As shown in FIG. 7, the reduction gear unit **34** transmits the rotation of the rotor **58** to the torque transmitting member **70**. The reduction gear unit **34** has one or more gears. In the example shown in FIG. 7, the case in which the reduction gear unit **34** has a first planetary gear mechanism **72** and a second planetary gear mechanism **74** is shown. The first planetary gear mechanism **72** has a first sun gear section **72a** connected to the rotor **58**, a plurality of first planetary gears **72b**, a first carrier section **72c** that supports the first planetary gears **72b** in a rotatable way, and a first ring gear section **72d** anchored in the housing **12**. The second planetary gear mechanism **74** has a second sun gear section **74a** connected to the first carrier section **72c**, a plurality of second planetary gears **74b**, a second carrier section **74c** that supports the second planetary gears **74b** in a freely rotatable way, and a second ring gear section **74d** anchored in the housing **12**. The output of the reduction gear unit **34** is transmitted via the torque transmitting member **70** to the power transmission unit **36**. The torque transmitting member **70** is combined with the second carrier section **74c**, and they are integrated with each other here. The torque transmitting member **70** is supported in a freely rotatable way by the second gear member **78** to be explained later of the power transmission unit **36**. The torque transmitting member **70** supports a plurality of clutch hooks **80a** of the one-way clutch **80**.

As shown in FIG. 2, the power transmission unit **36** transmits the rotating force of the motor **30** and the rotating force of the crank axle **14** to the front sprocket **38**. The power transmission unit **36** has a first gear member **76** connected to the rotation output section **68** of the transmis-

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sion mechanism **32** in a reliable way monolithically, a second gear member **78** engaged with the first gear member **76**, and a one-way clutch **80**.

As shown in FIG. 7, the second gear member **78** is supported in a freely rotatable way via the second bearing **39a** on the housing **12**. Between the inner peripheral portion of the second gear member **78** and the outer peripheral surface of the crank axle **14**, a bearing **82** in the form of, for example, a ball bearing is installed. Consequently, the crank axle **14** is supported in a freely rotatable way via the second gear member **78** on the housing **12**.

The second gear member **78** has a first annular recession **78a** where the one-way clutch **80** is arranged, a second annular recession **78b** where the bearing **82** is arranged, and an annular sprocket installing section **78c** where the front sprocket **38** is installed in a rotatable way. The first annular recession **78a** is formed in annular shape on the surface of the housing **12** that is opposite to the second side wall **12b**. The outer peripheral portion on the inner side in the radial direction of the first annular recession **78a** has the torque transmitting member **70** that is supported in a freely rotatable way.

The second annular recession **78b** is formed in annular shape on the surface of the housing **12** that is opposite to the second side wall **12b**. The inner ring of the second bearing **39b** is installed in the second annular recession **78b**. The annular sprocket installing section **78c** extends in annular shape in the axial direction from the outer peripheral surface on the inner side in the radial direction of the second annular recession **78b**. In the second gear member **78**, the second annular recession **78b** is formed on the inner side of the circumferential direction of the first annular recession **78a**. On the inner peripheral surface of the annular sprocket installing section **78c**, a connecting section **78d** that connects the front sprocket **38** to the annular sprocket installing section **78c** in a rotatable way monolithically is arranged. The connecting section **78d** can be formed as a serration. The front sprocket **38** is pressed into the connecting section **78d** and is anchored by caulking (e.g., press-fitting) with plastic deformation, so that the second gear member **78** and the front sprocket **38** can rotate together as a unit.

The one-way clutch **80** transmits only the rotation of the motor **30** in the direction of driving in the forward motion of the bicycle to the second gear member **78**. Consequently, the rotation of the second gear member **78** in the forward moving direction is not transmitted to the motor **30**. The one-way clutch **80** is of a hook type. The one-way clutch **80** has a clutch hook **80a**, a clutch tooth **80b** and an inner side member **80c**. The clutch hook **80a** is accommodated so that the clutch hook can go up/down freely along the outer peripheral surface of the inner side member **80c**, and the clutch hook is energized to the erected posture. The clutch tooth **80b** is formed on the inner peripheral surface on the outer side in the radial direction of the first annular recession **78a**. The inner side member **80c** is formed in annular shape, and the torque transmitting member **70** is connected to the inner peripheral portion of the inner side member **80c** in a rotatable way monolithically.

As shown in FIG. 7, the front sprocket **38** has an annular section **38b** that has the sprocket teeth **38a** and a cylindrical section **38c**. The sprocket teeth **38a** are formed on the outer peripheral portion. The cylindrical section **38c** is formed monolithically on the inner peripheral portion of the annular section **38b**. The outer peripheral surface of the cylindrical section **38c** is pressed into the inner peripheral portion of the second annular recession **78b**, and the tip portion of the cylindrical section **38c** is anchored by caulking (e.g., press-

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fitting). However, the method for anchoring the front sprocket **38** is not limited to the press-in method. One can also use other appropriate methods, such as screwing, bonding, fusion welding, etc.

In the following, the effects of the present embodiment will be explained. For the drive unit **10** in the present embodiment, detection of the pedaling force is made on the force acting on the intermediate axle **18**, which receives the rotation of the crank axle **14** transmitted to the intermediate axle and which then transmits the rotation to the supporting axle **22**, instead of to the crank axle **14**. The force acting on the intermediate axle **18** is generated only due to the transmission of the rotating force from the first rotation transmitting member **16** to the second rotation transmitting member **20** and the transmission of the rotating force from the second rotation transmitting member **20** to the third rotation transmitting member **24**. Consequently, without setting a gear holder or another member, it is possible to detect the pedaling force, which varies corresponding to the rotating force acting on the crank axle **14**, by detecting the force acting on the intermediate axle **18**. As a result, the drive unit **10** can have a simple configuration for detecting the pedaling force.

In the following, the operation of the drive unit **10** will be now explained. The torque generated by the pedaling force of the bicycle rider is transmitted via the transmission mechanism **32** in the following path: the first crank arm **101a** and the second crank arm **101b**→the crank axle **14**→the first rotation transmitting member **16**→the second rotation transmitting member **20**→the third rotation transmitting member **24**→the transmission mechanism main body **32b**→the first gear member **76**→the second gear member **78**. On the other hand, the output torque of the motor **30** is transmitted in the following path: the reduction gear unit **34**→the torque transmitting member **70**→the one-way clutch **80**→the second gear member **78**. The second gear member **78** then combines these two torques, and the combined torque is then transmitted to the front sprocket **38**. As a result, the assisting function of the motor **30** is realized.

In this case, the force acting on the intermediate axle **18** (the sum force **F4**) causes a strain of the strain-generating portion **52** of the sensor unit **26**. This strain is detected by the strain gauge element **48a**, the detected strain is taken as the pedaling force, and the assisting control of the motor **30** is carried out corresponding to the pedaling force.

Above, the drive unit **10** is been explained as one example of the present invention. However, the drive unit **10** is not limited to the embodiment. As long as the spirit of the present invention is observed, various modifications can be made. In particular, the several embodiments and modified examples described in the present specification can be combined at will as needed.

(a) In the embodiment described above, the first gear **16a** is used as the first rotation transmitting member **16**, the second gear **20a** and the first sprocket **20b** are used as the second rotation transmitting member **20**, and the second sprocket **24a** is used as the third rotation transmitting member **24**. However, this is merely an example, and the present invention is not limited to this configuration. For example, as shown in FIG. **8**, the first rotation transmitting member **116** contains a first pulley **116a**. The second rotation transmitting member **120** contains the second pulley **120a** and the first gear **120b**. The third rotation transmitting member **124** contains the second gear **124** engaged with the first gear **120b**. Here, the first pulley **116a** and the second pulley **120a** have the belt **128** as the first connecting member wound on them. By the belt **128**, the rotation of the first

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pulley **116a** is transmitted to the second pulley **120a**. As shown in FIG. **8**, the first pulley **116a** and the second pulley **120a** are both toothed pulleys. However, they can also be the conventional V-pulleys or flat pulleys.

The first rotation transmitting member, the second rotation transmitting member, and the third rotation transmitting member may be made of any appropriate parts selected from the group of gears, sprockets, and pulleys.

(b) In the embodiment described above, the bearings are ball bearings or needle-shaped roller bearings. However, the present invention is not limited to them. Any types of bearings that allow the members be installed in a freely rotatable way can be adopted. For example, in addition to the ball bearings and the needle-shaped roller bearings, one may also use other types of roller bearings, as well as bushes or other sliding-type bearings.

(c) In the embodiment described above, the motor **30** and the transmission mechanism **32** are arranged in the drive unit **10**. However, the present invention is not limited to this configuration. As other embodiments of the present invention, one can also use a configuration in which the motor and the transmission mechanism are not arranged. For example, one can also use a configuration in which the third rotation transmitting member is arranged on one end of the supporting axle, and the first gear member is installed on the other end in a freely rotatable way monolithically. In addition, one can also use a scheme in which only a transmission mechanism is arranged yet the motor is not arranged. When the motor is not arranged, the one-way clutch in the reduction gear unit and the power transmission unit may be not arranged. When only the motor is arranged yet no transmission mechanism is set, one can use a configuration in which the third rotation transmitting member is arranged on one end of the supporting axle, and the first gear member is arranged on the other end of the supporting axle.

(d) In the embodiment described above, a strain gauge element is adopted as the sensor for detecting the strain of the strain-generating portion **52**. However, one can also use a semiconductor sensor that can detect the strain. Any strain sensor that can detect the strain of the strain-generating portion **52** can be used.

(e) In the embodiment described above, the housing **12** is made of a metal. However, a portion or the entirety of the housing can also be made of a synthetic resin.

(f) In the embodiment described above, the sensor case **44** is formed as a body separated from the housing **12**. However, the sensor case **44** and the housing **12** can also be integrated with each other. In this case, a recession is arranged on the first side wall **12a** of the housing **12**, and the axle supporting portion **50** and the strain-generating portion **52** are arranged in this recession.

(g) In the embodiment described above, a strain sensor is arranged in the strain-generating portion **52**. However, the strain sensor can also be arranged on the intermediate axle **18** itself. In this case, the strain of the intermediate axle **18** is directly detected.

(h) In the embodiment described above, the strain-generating portion **52** is formed in annular shape. However, the shape of the strain-generating portion **52** is not limited to this. The strain-generating portion may take a shape that allows easy distortion when pressed by the axle supporting portion **50**.

(i) In the embodiment described above, a space is formed on the inner peripheral side of the strain-generating portion **52**. However, one can also use a configuration in which a deformation suppressing member **252** that suppresses excessive deformation of the strain-generating portion **52** is

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arranged on the inner peripheral side of the strain-generating portion 52. The deformation suppressing member 252 has an outer diameter nearly equal to or a little smaller than the inner diameter of the strain-generating portion 52. The deformation suppressing member 252 is formed in cylindrical shape here. However, the shape of the deformation suppressing member is not limited to the cylindrical shape. The deformation suppressing member may also have a square pillar shape or another shape. The hardness of the deformation suppressing member 252 is greater than that of the strain-generating portion 52. As a result, when an excessive force is applied to the strain-generating portion 52 via the intermediate axle 18, the strain-generating portion 52 contacts the deformation suppressing member 252, so that deformation of the strain-generating portion 52 is suppressed. As a result, it is possible to prevent plastic deformation of the strain-generating portion 52, and damage to the sensor that measures the pedaling force can be prevented.

In understanding the scope of the present invention, the term “comprising” and its derivatives, as used herein, are intended to be open ended terms that specify the presence of the stated features, elements, components, groups, integers, and/or steps, but do not exclude the presence of other unstated features, elements, components, groups, integers and/or steps. The foregoing also applies to words having similar meanings such as the terms, “including”, “having” and their derivatives.

Also it will be understood that although the terms “first” and “second” may be used herein to describe various components these components should not be limited by these terms. These terms are only used to distinguish one component from another. Thus, for example, a first component discussed above could be termed a second component and vice-a-versa without departing from the teachings of the present invention. Finally, terms of degree such as “substantially”, “about” and “approximately” as used herein mean a reasonable amount of deviation of the modified term such that the end result is not significantly changed.

While only selected embodiments have been chosen to illustrate the present invention, it will be apparent to those skilled in the art from this disclosure that various changes and modifications can be made herein without departing from the scope of the invention as defined in the appended claims. For example, components that are shown directly connected or contacting each other can have intermediate structures disposed between them unless specifically stated otherwise. The functions of one element can be performed by two, and vice versa unless specifically stated otherwise. The structures and functions of one embodiment can be adopted in another embodiment. It is not necessary for all advantages to be present in a particular embodiment at the same time. Every feature which is unique from the prior art, alone or in combination with other features, also should be considered a separate description of further inventions by the applicant, including the structural and/or functional concepts embodied by such feature(s). Thus, the foregoing descriptions of the embodiments according to the present invention are provided for illustration only, and not for the purpose of limiting the invention as defined by the appended claims and their equivalents.

What is claimed is:

1. A bicycle drive unit comprising:

- a first axle configured to be rotated by a crank arm;
- a first rotation transmitting member arranged on the first axle to transmit rotation of the first axle by the crank arm;

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- a second axle spaced from the first axle;
 - a second rotation transmitting member arranged on the second axle, and operatively engaged with the first rotation transmitting member to transmit rotation of the first rotation transmitting member;
 - a third axle spaced from the first axle and the second axle;
 - a third rotation transmitting member arranged on the third axle, and operatively engaged with the second rotation transmitting member to transmit rotation of the second rotation transmitting member;
 - an acting force detecting unit arranged to detect a force acting on the second axle; and
 - a housing that accommodates the first, second, and third rotation transmitting members,
- the first rotation transmitting member, the second rotation transmitting member, and the third rotation transmitting member being arranged in a rotation transmitting path between the first axle and a front sprocket.
2. The bicycle drive unit according to claim 1, wherein the second rotation transmitting member is rotatably supported on the second axle to rotate with respect to the second axle.
3. The bicycle drive unit according to claim 1, wherein the third rotation transmitting member is rotatably supported on the third axle to rotate with respect to the third axle.
4. The bicycle drive unit according to claim 1, wherein the first axle, the second axle and the third axle are arranged parallel with respect to each other.
5. The bicycle drive unit to claim 1, wherein the first rotation transmitting member, the second rotation transmitting member and the third rotation transmitting member are made of parts selected from the group consisting of gears, sprockets and pulleys.
6. The bicycle drive unit according to claim 1, wherein the first rotation transmitting member and the second rotation transmitting member are in direct contact with each other.
7. The bicycle drive unit according to claim 1, further comprising
- a first connecting member transmitting the rotation of the first rotation transmitting member to the second rotation transmitting member.
8. The bicycle drive unit according to claim 1, further comprising
- a second connecting member transmitting the rotation of the second rotation transmitting member to the third rotation transmitting member.
9. The bicycle drive unit according to claim 1, further comprising
- a chain engaged a first sprocket of the second rotation transmitting member and a second sprocket of the third rotation transmitting member to transmit the rotation of the second rotation transmitting member to the third rotation transmitting member,
- the first rotation transmitting member including a first gear and the second rotation transmitting member including a second gear engaged with the first gear, the first sprocket being connected to the second gear such that the first sprocket rotates with the second gear as a unit.
10. The bicycle drive unit according to claim 1, wherein the first axle is a crank axle, and the first rotation transmitting member is fixed on the first axle.
11. A bicycle drive unit comprising:
- a first axle configured to be rotated by a crank arm;

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a first rotation transmitting member arranged on the first axle to transmit rotation of the first axle by the crank arm;

a second axle spaced from the first axle;

a second rotation transmitting member arranged on the second axle, and operatively engaged with the first rotation transmitting member to transmit rotation of the first rotation transmitting member;

a third axle spaced from the first axle and the second axle;

a third rotation transmitting member arranged on the third axle, and operatively engaged with the second rotation transmitting member to transmit rotation of the second rotation transmitting member; and

an acting force detecting unit arranged to detect a force acting on the second axle,

the first rotation transmitting member being engaged with the second rotation transmitting member to apply a first acting force component of the force acting on the second axle that acts in a radial direction of the second axle due to transmission of the rotation from the first rotation transmitting member to the second rotation transmitting member, and

the second rotation transmitting member being engaged with the third rotation transmitting member to apply a second acting force component of the force acting on the second axle that acts in the radial direction of the second axle due to transmission of the rotation from the second rotation transmitting member to the third rotation transmitting member.

12. The bicycle drive unit according to claim **11**, wherein the acting force detecting unit has a supporting part that supports the second axle and a sensor that detects the force acting on the second axle via the supporting part.

13. The bicycle drive unit according to claim **12**, wherein the sensor is arranged to directly detect a strain of the supporting part, which is generated by the force acting on the second axle.

14. The bicycle drive unit according to claim **13**, wherein the supporting part has an axle supporting portion that supports an end portion of the second axle, and a strain-generating portion in contact with the axle supporting portion.

15. The bicycle drive unit according to claim **13**, wherein the sensor includes a strain gauge element.

16. The bicycle drive unit according to claim **12**, further comprising

a housing accommodating the first rotation transmitting member, the second rotation transmitting member and the third rotation transmitting member, and the supporting part is supported in the housing.

17. A bicycle drive unit comprising:

a first axle configured to be rotated by a crank arm;

a first rotation transmitting member arranged on the first axle to transmit rotation of the first axle by the crank arm;

a second axle spaced from the first axle;

a second rotation transmitting member arranged on the second axle, and operatively engaged with the first rotation transmitting member to transmit rotation of the first rotation transmitting member;

a third axle spaced from the first axle and the second axle;

a third rotation transmitting member arranged on the third axle, and operatively engaged with the second rotation transmitting member to transmit rotation of the second rotation transmitting member; and

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an acting force detecting unit arranged to detect a force acting on the second axle,

the second rotation transmitting member and the third rotation transmitting member are in direct contact with each other.

18. A bicycle drive unit comprising:

a first axle configured to be rotated by a crank arm;

a first rotation transmitting member arranged on the first axle to transmit rotation of the first axle by the crank arm;

a second axle spaced from the first axle;

a second rotation transmitting member arranged on the second axle, and operatively engaged with the first rotation transmitting member to transmit rotation of the first rotation transmitting member;

a third axle spaced from the first axle and the second axle;

a third rotation transmitting member arranged on the third axle, and operatively engaged with the second rotation transmitting member to transmit rotation of the second rotation transmitting member;

an acting force detecting unit arranged to detect a force acting on the second axle;

a first connecting member transmitting the rotation of the first rotation transmitting member to the second rotation transmitting member; and

a second connecting member transmitting the rotation of the second rotation transmitting member to the third rotation transmitting member,

the first connecting member and the second connecting member being selected from the group consisting of chains or belts.

19. A bicycle drive unit comprising:

a first axle configured to be rotated by a crank arm;

a first rotation transmitting member arranged on the first axle to transmit rotation of the first axle by the crank arm;

a second axle spaced from the first axle;

a second rotation transmitting member arranged on the second axle, and operatively engaged with the first rotation transmitting member to transmit rotation of the first rotation transmitting member;

a third axle spaced from the first axle and the second axle;

a third rotation transmitting member arranged on the third axle, and operatively engaged with the second rotation transmitting member to transmit rotation of the second rotation transmitting member;

an acting force detecting unit arranged to detect a force acting on the second axle;

a power transmission unit transmitting a rotating force of the third rotation transmitting member; and

a motor operatively coupled to the power transmission unit to apply a driving force on the power transmission unit.

20. The bicycle drive unit according to claim **19**, wherein the first axle and a rotating axle of the motor are arranged coaxially.

21. The bicycle drive unit according to claim **19**, further comprising

a transmission mechanism arranged in the power transmission path between the third rotation transmitting member and the power transmission unit.

22. The bicycle drive unit according to claim **19**, further comprising

a one-way clutch arranged to transmit a drive force of the motor to the power transmission unit.

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